**SPR Professional**

Designed for the serious racer or the weekend enthusiast who just wants the very best; the Professional is a true hi-performance bicycle. The latest advancements in frame design and materials including investment cast lugs and fork crown have been combined with Tange Champion No.2 double-butted chrome-moly tubes and the finest components available to create a truly responsive thoroughbred.

**Dimensions are in mm.**

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**FRAME:** FRAME SIZES: 52, 55, 58 & 61cm.

**MAIN TUBING:** Tange Champion No.2 Chrome-moly double-butted throughout. LUGS: Elisho lost wax.

**SEAT & CHAIN STAYS:** Tange Champion No.2, oval chainstay. Semi-arabic chainstays. Swingbolt engraved. FRONT FORK: Chrome-moly R150 bent.

**FORK CROWN:** Maruschi original lost wax with reinforcing tangs, with KANGAROO engraved. ENDS: Suntour Superbe Pro forged. BRAZE-ONs: Brake cable tunnels on top tube/Derailluer cable guides under bottom bracket/Derailluer cable stop under chainstay/Superbe Pro shift lever bosses on down tube/Squared edges on forged ends/Vertical cut on seat & chainstay to ends/Reinforced bridges on seat & chainstays/1 set of water bottle mounts. REINFORCED/Recessed: Brake mounting bolt.

**Fittings:** Chainring: Right seatstay. HEADSET: Falcon alloy Sealed mech. CHROMED: Axle faces on forged ends.

**TIRES:** Wolber International 275G tubular, Presta valve.

**RIMS:** Mavic Moonbary Route alloy tubular 36 holes.

**HUBS:** Suntour Superbe alloy small flange QR.

**SPOKES:** 14-15G butted, stainless steel.

**FRONT DERAILLEUR:** Suntour Superbe. REAR DERAILLEUR: Suntour Superbe. SHIFT LEVER: Suntour Superbe Pro down tube. crystal outer.

**CRANKSET:** Sugino AS one-piece forged 22 x 27 x 30mm.

**FREEWHEEL:** Suntour New Winner 13-22T 6-speed gold.

**CHAIN:** Suntour Superbe 110 links gold.

**PEDALS:** MKS Esquartz with integral alloy toe clips & straps.

**SADDLE:** Fujita Professional Seamless King. Ecsaine top.

**SEAT PILLAR:** SR CTP-5 Laprade alloy 7-1/2". Chrome-moly alien key binder.

**HANDLEBAR:** Nitto Mod 55 400mm/420mm alloy.

**STEM:** Nitto Pearl alloy.

**BRAKES:** New Gran-Compe 400 alloy sidepull. QR & tire guides. BRAKE LEVERS: New Gran-Compe 202 drilled levers with rubber hoods, crystal outer.

**ACCESSORIES:** MARUSKI plastic water bottle/Alloy bottle cages/Primus SLC frame-fit pump alloy chomed/CPSG Reflectors/Touch-up paint/Rim cement.

**WEIGHT:** 21.9 lbs.
Whether riding your next Triathlon or beating your personal best on the latest Century ride, it's hard to exceed the performance of this bicycle. All the features the competitive cyclist requires: double bottle braze-ons, recessed brake bolts, braze-on pump peg, a truly race-worthy frame built of Tange Champion No.2 chrome-moly tubes and the new Suntour Cyclone Mark II derailleur system to highlight an unbeatable selection of components.
PROFILE

Japan's oldest and leading manufacturer of bicycles, MARUISHI Cycle is one of the largest bicycle manufacturers in Japan, and has an annual capacity of 1,000,000 bicycles. In 1884, MARUISHI imported bicycles for the first time into Japan and became the pioneer of bicycles. MARUISHI developed the original complete line of bicycles.

Today, MARUISHI's sales force is highly rated in the industry, with 15 offices and 4 factories throughout Japan and a wholly owned subsidiary in the United States. All MARUISHI bicycles are precision engineered and are being manufactured under the strict quality and safety controls of the Japanese Vehicle Inspection Association. MARUISHI has been awarded many prizes both domestically and internationally for design and durability. MARUISHI's quality bicycles have been exported to every corner of the world for more than 50 years.

MARUISHI's longevity of over 90 years is said to be the "virtual history" of Japan's bicycle manufacturing industry.

Note: MARUISHI's symbol mark, the "Kangaroo" had the same meaning as "bicycle" in the past. It came from a story that an old British gentleman, wearing a swallow-tailed coat, riding on a dated bicycle looked like a "Kangaroo" running in the field. Now the "Kangaroo" represents MARUISHI's policy TO REMAIN ONE JUMP AHEAD OF OUR COMPETITORS.

LIMITED WARRANTY

MARUISHI CYCLE USA warrants its bicycles to be free from all defects in workmanship and materials under normal use, without time limit as expressed under this warranty.

Each MARUISHI bicycle must be fully assembled by an authorized MARUISHI dealer, at the time of purchase. All warranty claims must be presented to the dealer from whom the bicycle was purchased or any authorized MARUISHI dealer. If upon MARUISHI examination it is determined that replacement is justified, MARUISHI will replace the defective part at no cost, except transportation and labor costs, if any.

Notice: This warranty does not cover failure or damage due to: normal wear and tear, accident, abuse, negligence, improper fit, improper assembly, alteration or maintenance by any other than an authorized MARUISHI dealer. In no event shall MARUISHI, its agents or dealers be liable to the purchaser of its bicycle, or to third parties for any incidental damage, consequential damage or personal injury, due to its use. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to all purchasers.

This warranty gives the purchaser specific legal rights and the purchaser may also have other rights which may vary from state to state.

MARUISHI CYCLE USA

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* Specifications subject to change without notice.
* Note that there may be slight product color variations from colors printed in this catalogue.